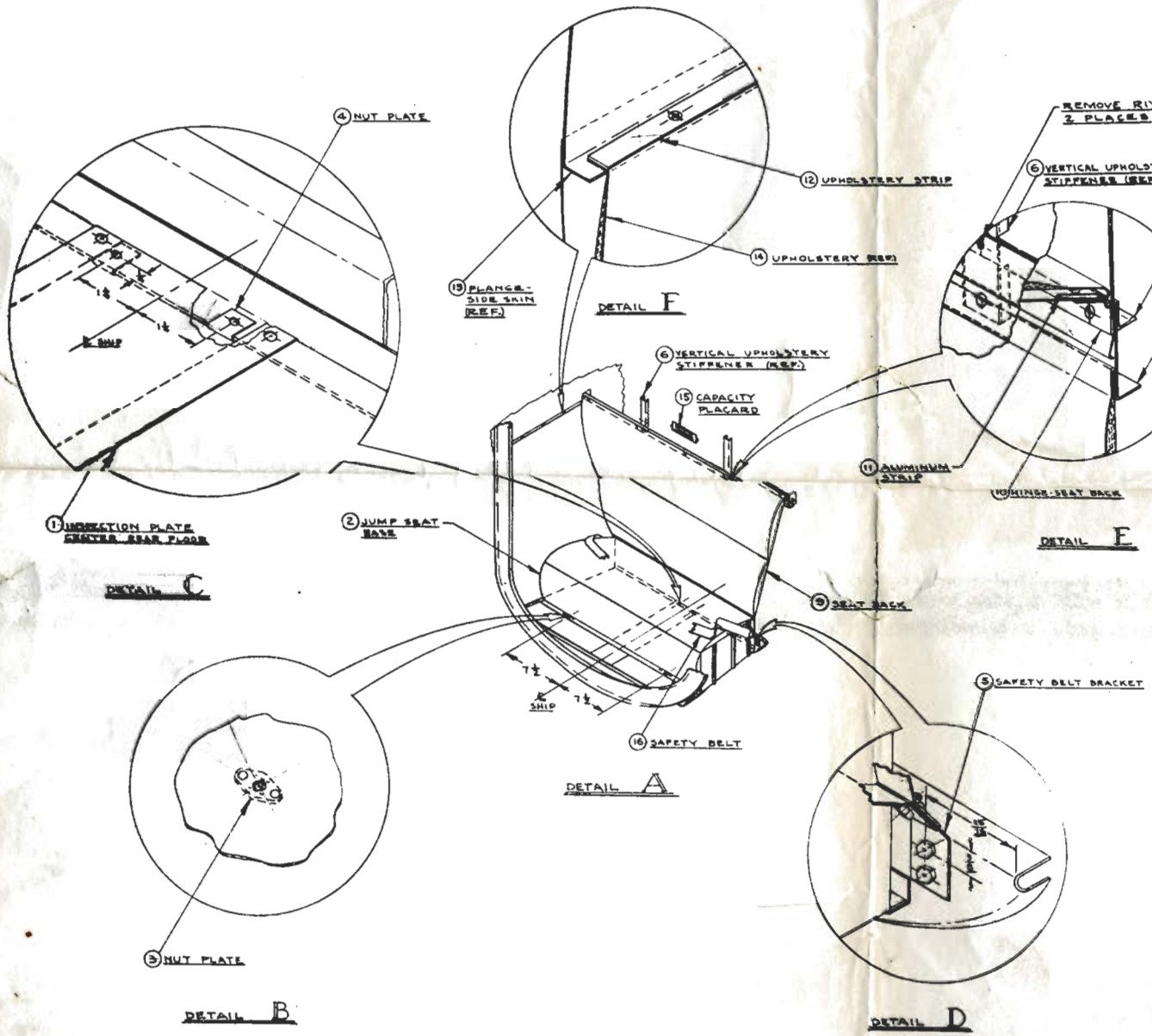
10004-6



INSTALLATION INSTRUCTIONS

1. REMOVE SEAT BOTTOM AND BACK.
2. REMOVE BAGGAGE SHELF BY REMOVING SCREWS ALONG SIDE AND BACK.
3. REMOVE (1) RECTANGULAR INSPECTION PLATE IN CENTER OF BAGGAGE COMPARTMENT DETAIL C.
4. LOCATE (2) JUMP SEAT BASE ON FLOOR AS SHOWN IN DETAIL A AND MARK NUT LOCATIONS THROUGH FLANGES OF BASE FOUR PLACES PER DETAILS A AND E.
5. REMOVE (2) JUMP SEAT BASE AND DRILL BAGGAGE COMPARTMENT FLOOR AND INSTALL (3) TINNERMAN NUT PLATE PER DETAIL B, TWO PLACES USING AN 426AD3 RIVETS FURNISHED IN KIT. INSTALL (4) SPEED NUTS AT REAR PER DETAIL C TWO PLACES.
6. LOCATE AND DRILL #10 (.193) HOLES FOR (8) SAFETY BELT BRACKETS AND ASSEMBLE WITH BOLTS FURNISHED IN KIT. SEE DETAIL D, TWO PLACES; THEN INSTALL (16) SAFETY BELT.
7. INSTALL (1) RECTANGULAR INSPECTION PLATE WITH TWO SCREWS AND MARK TWO REAR JUMP SEAT HOLE LOCATIONS. REMOVE (1) INSPECTION PLATE, DRILL 11/64 (.171) AND REINSTALL.
8. INSERT (2) SEAT BASE TO LOCATION AND SECURE TO FLOOR WITH PK SCREWS FURNISHED IN KIT.
9. NOTCH FLANGES OF (6) VERTICAL UPHOLSTERY STIFFENERS TWO PLACES AND REMOVE ONE RIVET FROM EACH STIFFENER TO ALLOW (7) ANGLE SUPPORT INSTALLATION, SEE DETAIL E.
10. LOCATE (7) ANGLE SUPPORT, DRILL #30 (.128) THROUGH TWO RIVET LOCATIONS, THEN RIVET WITH AN 426AD4.
11. DRILL #40 (.098) THROUGH (7) ANGLE SUPPORT AND (8) CROSS SUPPORT, THEN RIVET WITH AN 426AD3 TWENTY-TWO PLACES.
12. LOCATE (9) SEAT BACK AND DRILL 11/64 (.171) THRU (10) HINGE FOR SCREWS, FIVE PLACES - SEE DETAIL E.
13. ASSEMBLE (9) SEAT BACK WITH SCREWS FURNISHED IN KIT.
14. INSTALL (11) ALUMINUM STRIP IN TOP HEM OF (9) SEAT BACK CUSHION, PLACE IN POSITION PER DETAIL E, AND SECURE WITH FURNISHED SCREWS.
15. LOCATE (12) UPHOLSTERY STRIPS ON (13) SIDE SKIN FLANGES AND DRILL #44 (.086) THROUGH FLANGES TEN PLACES, SEE DETAIL F.
16. STRETCH (14) SIDE UPHOLSTERY AND ASSEMBLE WITH (12) UPHOLSTERY STRIP AND SCREWS - SEE DETAIL F.
17. INSTALL JUMP SEAT PASSENGER AND BAGGAGE CAPACITY PLACARD AS SHOWN IN DETAIL A, WITH SPLIT RIVETS.